

View Online at <https://aerobasegroup.com/nsn/5305-00-630-2424>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

1.000 inches

**Fastener Length:**

Between 1.710 inches and 1.750 inches

**Head Style:**

Flat chamfer

**Head Diameter:**

Between 0.365 inches and 0.375 inches

**Head Height:**

Between 0.244 inches and 0.250 inches

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.250 inches

**Width Across Flats:**

Between 0.1875 inches and 0.1900 inches

**Thready Qty Per Inch (tpi):**

20

**Min. Tensile Strength (psi):**

170000 pounds per square inch

**Hardness Rating:**

38.0 rockwell c and 40.0 rockwell c

**Minimum Yield Strength:**

150000 pounds per square inch

**Surface Finish:**

63.0 microinches grip

**Material:**

Steel

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 2 federal specification single treatment response

**Thread Series Designator:**

Unrc

**Specification Data:**

80205-nas1352 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0