

View Online at <https://aerobasegroup.com/nsn/5305-00-637-9278>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.453 inches and 0.485 inches

**Fastener Length:**

0.844 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.293 inches and 0.306 inches

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.190 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

125000 pounds per square inch

**Hardness Rating:**

Between 26.0 rockwell c and 32.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Criticality Code Justification:**

Cqbc

**Screw Material:**

Steel comp e4340 or steel comp 4340 or steel comp 8740 or steel comp 8630 or steel comp 4037 or steel comp 4140

**Screw Surface Treatment:**

Cadmium and chromate

**Screw Surface Treatment Specification:**

Qq-p-416 type 2 cl 3 federal specification single treatment response

**Test Data Document:**

81349-mil-i-6870 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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