

View Online at <https://aerobasegroup.com/nsn/5305-00-637-9395>

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.186 inches

Fastener Length:

Between 0.280 inches and 0.300 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.440 inches and 0.455 inches

Internal Drive Style:

Slot

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Hardness Rating:

Between 43.0 rockwell c and 47.0 rockwell c

Countersink Angle:

Between 83.0 degrees and 85.0 degrees

Screw Material:

Steel comp 1035

Screw Material Specification:

Qq-s-634 federal specification single material response

Screw Surface Treatment:

Phosphate

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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