NSN 5305-00-638-1885

Setscrew - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5305-00-638-1885

T I	01
Thread	Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.125 inches

Fastener Length:

0.125 inches

Head Style:

Headless (setscrew)

Spline Minor Diameter:

Between 0.050 inches and 0.051 inches

Spline Major Diameter:

Between 0.061 inches and 0.062 inches

Spline Width:

Between 0.013 inches and 0.014 inches

Point Style:

Oval

Internal Drive Style:

Six spline

Thread Diameter:

0.112 inches

Thready Qty Per Inch (tpi):

48

Hardness Rating:

45.0 rockwell c and 53.0 rockwell c

Material:

Steel comp 4037 or steel comp 4137 or steel comp 4140 or steel comp 8630 or steel comp 8740

Material Specification:

66 federal standard all material responses

Thread Series Designator:

Unf

Specification Or Standard:

2 type and 3 style

Departure From Cited Designator:

As modified by thread class

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

NSN 5305-00-638-1885

Setscrew - Page 2 of 2

Fiig: A003b0

