

View Online at <https://aerobasegroup.com/nsn/5305-00-638-9853>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.750 inches

**Fastener Length:**

0.875 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.150 inches and 0.163 inches

**Width Between Flats:**

Between 0.428 inches and 0.438 inches

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

20

**Min. Tensile Strength (psi):**

74000 pounds per square inch

**Hardness Rating:**

23.0 rockwell b and 80.0 rockwell b

**Surface Finish:**

125.0 microinches bearing surface of head

**Material:**

Steel

**Material Specification:**

Sae gr 2 assn standard single material response

**Surface Treatment:**

Cadmium or zinc

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification 1st treatment response or qq-z-325, type 2, cl 2 federal specification 2nd treatment response

**Thread Series Designator:**

Unc

**Specification Or Standard:**

2 type and 1 style and 2 grade

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0