

View Online at <https://aerobasegroup.com/nsn/5305-00-639-4322>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.414 inches

**Fastener Length:**

2.000 inches

**Head Style:**

Headless (setscrew)

**Point Length:**

1.000 inches

**Point Diameter:**

0.156 inches

**Point Style:**

Cone

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Minimum Yield Strength:**

100000 pounds per square inch

**Point Chamfer Angle:**

30.0 degrees

**Product Name:**

Navy special project

**Material:**

Steel comp 303

**Material Specification:**

Qq-s-763 federal specification single material response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0