

View Online at <https://aerobasegroup.com/nsn/5305-00-639-4384>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.985 inches and 1.000 inches

**Fastener Length:**

Between 0.985 inches and 1.000 inches

**Head Style:**

Headless (setscrew)

**Point Style:**

Flat

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.250 inches

**Width Across Flats:**

Between 0.125 inches and 0.127 inches

**Thready Qty Per Inch (tpi):**

28

**Material:**

Steel comp 302

**Material Specification:**

Mil-s-7720 military specification all material responses

**Surface Treatment:**

Passivate

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-s-7720 spec.