

View Online at <https://aerobasegroup.com/nsn/5305-00-639-7254>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.469 inches

**Fastener Length:**

Between 0.765 inches and 0.812 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.502 inches and 0.507 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.250 inches

**Grip Length:**

0.312 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740 or steel comp 4130

**Material Specification:**

Mil-s-5626 military specification 1st material response or mil-s-5400 military specification 2nd material response or mil-s-8503 military specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material response or mil-s-6758 military specification 6th material response

**Surface Treatment:**

Cadmium and chromate

**Thread Series Designator:**

Unf

**Specification Data:**

80205-nas584 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5626 spec.