

View Online at <https://aerobasegroup.com/nsn/5305-00-639-8715>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.912 inches and 0.962 inches

Fastener Length:

Between 2.297 inches and 2.327 inches

Head Style:

Flat chamfer

Head Diameter:

0.860 inches

Head Height:

0.625 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.625 inches

Width Across Flats:

Between 0.500 inches and 0.503 inches

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

34.0 rockwell c and 40.0 rockwell c

Material:

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 3 federal specification all treatment responses

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.