

View Online at <https://aerobasegroup.com/nsn/5305-00-670-1250>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.390 inches

**Fastener Length:**

0.805 inches

**Head Style:**

Headless (setscrew)

**Point Length:**

0.080 inches

**Point Diameter:**

0.093 inches

**Point Style:**

Flat

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.138 inches

**Thready Qty Per Inch (tpi):**

40

**Hardness Rating:**

25.0 rockwell c and 45.0 rockwell c

**Point Chamfer Angle:**

60.0 degrees

**Special Features:**

Chamfered under thd 45 degrees by .018 in. Lg and 40 microinch finish on unthreaded portion

**Material:**

Steel comp 416

**Material Specification:**

Qq-s-763 federal specification single material response

**Surface Treatment:**

Passivate

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0