

View Online at <https://aerobasegroup.com/nsn/5305-00-670-1250>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.390 inches

Fastener Length:

0.805 inches

Head Style:

Headless (setscrew)

Point Length:

0.080 inches

Point Diameter:

0.093 inches

Point Style:

Flat

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.138 inches

Thready Qty Per Inch (tpi):

40

Hardness Rating:

25.0 rockwell c and 45.0 rockwell c

Point Chamfer Angle:

60.0 degrees

Special Features:

Chamfered under thd 45 degrees by .018 in. Lg and 40 microinch finish on unthreaded portion

Material:

Steel comp 416

Material Specification:

Qq-s-763 federal specification single material response

Surface Treatment:

Passivate

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0