

View Online at <https://aerobasegroup.com/nsn/5305-00-685-2539>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.251 inches and 0.301 inches

Fastener Length:

Between 0.386 inches and 0.416 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.328 inches and 0.385 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.190 inches

Grip Length:

Between 0.115 inches and 0.135 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification all treatment responses

Thread Series Designator:

Unjf

Specification Data:

80205-nas1203 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0