

View Online at <https://aerobasegroup.com/nsn/5305-00-722-0207>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.251 inches and 0.301 inches

Fastener Length:

Between 0.573 inches and 0.603 inches

Head Style:

Pan

Head Diameter:

Between 0.361 inches and 0.385 inches

Head Height:

Between 0.103 inches and 0.118 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Shank Unthreaded Hole Diameter:

0.062 inches first hole and 0.072 inches first hole

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.192 inches

Grip Length:

Between 0.302 inches and 0.322 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

140000 pounds per square inch

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.485 inches first hole and 0.495 inches first hole

Surface Finish:

432.0 microinches bearing surface of head

Material:

Iron alloy 660

Material Specification:

Ams 5732 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0