

View Online at <https://aerobasegroup.com/nsn/5305-00-763-0412>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.313 inches and 0.363 inches

Fastener Length:

Between 0.448 inches and 0.478 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.258 inches and 0.305 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Internal Drive Style:

High-torque

Thread Diameter:

0.190 inches

Grip Length:

Between 0.115 inches and 0.135 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Material:

Steel comp e4340 or steel comp 4340 or steel comp 8740

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 1, cl 3 federal specification single treatment response

Thread Series Designator:

Unf

Specification Data:

81205-bacb30fb manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0