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Thread Class: 3a **Thread Direction: Right-hand Thread Length:** Between 0.250 inches and 0.317 inches Fastener Length: Between 0.510 inches and 0.557 inches **Head Style:** Flat countersunk **Head Diameter:** Between 0.329 inches and 0.337 inches **Grip Diameter:** Between 0.1625 inches and 0.1635 inches **Internal Drive Style:** Offset cruciform (torque set) **Thread Diameter:** 0.164 inches Grip Length: Between 0.240 inches and 0.260 inches Thready Qty Per Inch (tpi): 32 Min. Tensile Strength (psi): 180000 pounds per square inch Hardness Rating: 39.0 rockwell c and 43.0 rockwell c **Countersink Angle:** 100.0 degrees Surface Finish: 32.0 microinches grip Material: Steel comp 4340 or steel comp 4140 or steel comp 8740 **Material Specification:** Mil-s-8844 military specification 1st material response or mil-s-5626 military specification 2nd material response or mil-s-6049 military specification 3rd material response Surface Treatment: Cadmium and chromate **Surface Treatment Specification:** Qq-p-416 type 2 cl 2 federal specification single treatment response **Thread Series Designator:** Unc Shelf Life: N/a

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Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-8844 spec.

