

View Online at <https://aerobasegroup.com/nsn/5305-00-769-5639>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.355 inches and 0.375 inches

**Fastener Length:**

Between 0.975 inches and 1.005 inches

**Head Style:**

Flat chamfer

**Head Diameter:**

Between 0.357 inches and 0.375 inches

**Head Height:**

Between 0.177 inches and 0.187 inches

**Shoulder Diameter:**

0.2460 inches first shoulder and 0.2480 inches first shoulder

**Shoulder Length:**

0.527 inches first shoulder and 0.537 inches first shoulder

**Single Shear Strength:**

1170 pounds per square inch

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.190 inches

**Width Across Flats:**

0.125 inches

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

140000 pounds per square inch

**Hardness Rating:**

32.0 rockwell c and 43.0 rockwell c

**Shoulder Shape:**

Round first shoulder

**Material:**

Steel comp 4037 or steel comp 4137 or steel comp 4140 or steel comp 8630 or steel comp 8740

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 3 federal specification single treatment response

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0