NSN 5305-00-812-9602

Close Tolerance Screw - Page 1 of 2



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Fhread Class:	
Ba	
Thread Direction:	
Right-hand	
Fhread Length:	
0.316 inches	
Fastener Length:	
Between 0.676 inches and 0.706 inches	
Head Style:	
Flat countersunk	
Head Diameter:	
Between 0.449 inches and 0.507 inches	
Grip Diameter:	
Between 0.2485 inches and 0.2495 inches	
nternal Drive Style:	
High-torque	
Thread Diameter:	
0.250 inches	
Grip Length:	
0.375 inches	
Fhready Qty Per Inch (tpi):	
28	
Min. Tensile Strength (psi):	
160000 pounds per square inch	
Hardness Rating:	
36.0 rockwell c and 40.0 rockwell c	
Countersink Angle:	
Between 99.0 degrees and 101.0 degrees	
Material:	
Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740	
Material Specification:	
Ail-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response	or mil-s-8503 military
specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 milita	ry specification 5th material
esponse	
Surface Treatment:	
Cadmium and chromate	
Surface Treatment Specification:	
Qq-p-416 type 2 cl 2 federal specification single treatment response	
Fhread Series Designator:	
Jnf	
Specification Data:	
30205-nas1504 professional/industrial association standard	

N/a

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Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.

