

View Online at <https://aerobasegroup.com/nsn/5305-00-815-2931>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.251 inches and 0.301 inches

Fastener Length:

Between 0.449 inches and 0.479 inches

Head Style:

Flat chamfer

Head Diameter:

Between 0.306 inches and 0.313 inches

Head Height:

Between 0.103 inches and 0.118 inches

Hole Diameter:

Between 0.034 inches and 0.042 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.190 inches

Grip Length:

Between 0.178 inches and 0.198 inches

Hole Quantity:

1

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Hole Configuration Style:

Round

Surface Finish:

32.0 microinches threads

Material:

Steel comp 4140 or steel comp e4340 or steel comp 8740

Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 military specification 3rd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1123 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.