

View Online at <https://aerobasegroup.com/nsn/5305-00-815-9414>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.350 inches and 0.400 inches

**Fastener Length:**

Between 1.172 inches and 1.202 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.577 inches and 0.635 inches

**Grip Diameter:**

Between 0.3110 inches and 0.3120 inches

**Internal Drive Style:**

Slot

**Thread Diameter:**

0.312 inches

**Grip Length:**

Between 0.802 inches and 0.822 inches

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1205 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0