

View Online at <https://aerobasegroup.com/nsn/5305-00-827-5270>

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 0.563 inches and 0.625 inches

Fastener Length:

0.625 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.249 inches and 0.279 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.138 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

55000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Screw Material:

Steel or steel comp 1010

Screw Material Specification:

Qq-s-630 federal specification 2nd material response or qq-s-631 federal specification 2nd material response or qq-s-634 federal specification 2nd material response

Screw Surface Treatment:

Cadmium

Screw Surface Treatment Specification:

Qq-p-416, ty2, cl 3 federal specification single treatment response

Thread Series Designator:

Unc

Departure From Cited Designator:

As modified by internal drive style; internal drive location and surface treatment; and surface treatment document and classification

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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