

View Online at <https://aerobasegroup.com/nsn/5305-00-835-5618>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.340 inches

Fastener Length:

0.711 inches

Head Diameter:

0.312 inches

Head Height:

0.020 inches

Shoulder Diameter:

0.187 inches first shoulder and 0.192 inches first shoulder

Shoulder Length:

0.111 inches first shoulder

Internal Drive Style:

Slot

Thread Diameter:

0.138 inches

Thready Qty Per Inch (tpi):

32

Hardness Rating:

27.0 rockwell c and 32.0 rockwell c

Countersink Angle:

120.0 degrees

Shoulder Shape:

Round first shoulder

Product Name:

Navy special project

Material:

Steel comp 4130

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 1, cl 1 federal specification single treatment response

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0