

View Online at <https://aerobasegroup.com/nsn/5305-00-835-9670>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.469 inches

**Fastener Length:**

Between 0.704 inches and 0.734 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.502 inches and 0.507 inches

**Shoulder Diameter:**

0.264 inches first shoulder and 0.265 inches first shoulder

**Shoulder Length:**

0.129 inches first shoulder and 0.149 inches first shoulder

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Shoulder Shape:**

Round first shoulder

**Material:**

Steel comp 4130

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1740-4 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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