

View Online at <https://aerobasegroup.com/nsn/5305-00-839-7054>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.562 inches

Fastener Length:

0.625 inches

Head Style:

Flat chamfer

Head Diameter:

Between 0.306 inches and 0.312 inches

Head Height:

Between 0.185 inches and 0.190 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.190 inches

Width Across Flats:

Between 0.156 inches and 0.158 inches

Thready Qty Per Inch (tpi):

32

Hardness Rating:

38.0 rockwell c and 42.0 rockwell c

Special Features:

Heat treat min of 2 hours at 350 degrees f after passivating

Material:

Steel comp 410

Material Specification:

Qq-s-763 federal specification single material response

Surface Treatment:

Passivate

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0