NSN 5305-00-845-2182 Shoulder Screw - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5305-00-845-2182	
Thread Class:	
Ba	
Thread Direction:	
Right-hand	
Thread Length:	
Between 0.318 inches and 0.447 inches	
Fastener Length:	
Between 0.578 inches and 0.625 inches	
Head Style:	
Flat countersunk	
Head Diameter:	
Between 0.376 inches and 0.381 inches	
Shoulder Diameter:	
0.202 inches first shoulder and 0.203 inches first shoulder	
Shoulder Length:	
0.104 inches first shoulder and 0.116 inches first shoulder	
nternal Drive Style:	
High-torque	
Thread Diameter:	
0.190 inches	
Thready Qty Per Inch (tpi):	
32	
Min. Tensile Strength (psi):	
160000 pounds per square inch	
Hardness Rating:	
36.0 rockwell c and 40.0 rockwell c	
Countersink Angle:	
100.0 degrees	
Shoulder Shape:	
Round first shoulder	
Material:	
Steel comp e4340 or steel comp 4340 or steel comp 8740 or steel comp 8735 or steel comp 6150 or steel comp 4140 or steel comp	
4037 or steel comp 4130	
Surface Treatment:	
Cadmium and chromate	
Surface Treatment Specification:	
Qq-p-416, type 2, cl 3 federal specification single treatment response	
Thread Series Designator:	
Jnf	
Shelf Life:	
N/a	
Unit Of Measure:	

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Demilitarization:

No

Fiig:

A003b0