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**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.291 inches and 0.341 inches

**Fastener Length:**

Between 1.926 inches and 1.956 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.449 inches and 0.507 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Shank Unthreaded Hole Diameter:**

0.076 inches first hole

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 1.615 inches and 1.635 inches

**Thread Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Countersink Angle:**

100.0 degrees

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.825 inches first hole

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1204 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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