

View Online at <https://aerobasegroup.com/nsn/5305-00-853-9140>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.562 inches

Fastener Length:

Between 0.552 inches and 0.572 inches

Head Style:

Headless (setscrew)

Locking Feature:

Patch threads or pellet threads or strip threads

Point Style:

Cup

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

Between 0.125 inches and 0.127 inches

Thready Qty Per Inch (tpi):

28

Hardness Rating:

33.0 rockwell c and 40.0 rockwell c

Material:

Steel comp 4037 or steel comp 4137 or steel comp 4140 or steel comp 8630 or steel comp 8740

Material Specification:

66 federal standard all material responses

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 3 federal specification all treatment responses

Thread Series Designator:

Unf

Specification Or Standard:

1 type and 4 style

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0