

View Online at <https://aerobasegroup.com/nsn/5305-00-857-1319>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.400 inches and 0.450 inches

Fastener Length:

Between 0.910 inches and 0.940 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.326 inches and 0.395 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.250 inches

Grip Length:

Between 0.490 inches and 0.510 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 4130

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 3 federal specification all treatment responses

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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