NSN 5305-00-877-8742

Setscrew - Page 1 of 2





Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

0.250 inches

Head Style:

Headless (setscrew)

Spline Minor Diameter:

Between 0.055 inches and 0.056 inches

Spline Major Diameter:

Between 0.078 inches and 0.079 inches

Spline Width:

Between 0.022 inches and 0.023 inches

Point Style:

Cup

Internal Drive Style:

Four spline

Thread Diameter:

0.138 inches

Thready Qty Per Inch (tpi):

32

Hardness Rating:

35.0 rockwell c and 45.0 rockwell c

Material:

Steel comp 303 or steel comp 303se

Material Specification:

Astm a582 assn standard all material responses

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unc

Specification Or Standard:

2 type and 4 style

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

NSN 5305-00-877-8742

Setscrew - Page 2 of 2

Fiig: A003b0

