

View Online at <https://aerobasegroup.com/nsn/5305-00-877-9304>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.251 inches and 0.301 inches

Fastener Length:

Between 1.386 inches and 1.416 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.280 inches and 0.337 inches

Grip Diameter:

Between 0.1625 inches and 0.1635 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.164 inches

Grip Length:

Between 1.115 inches and 1.135 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 42.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

Fleet ballistic missile quality as identified by quality control no. Poso911197

Material:

Steel comp e4340 or steel comp 8740 or steel comp 8735 or steel comp 6150 or steel comp 4140 or steel comp 4037

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or mil-s-6098 military specification 3rd material response or mil-s-8503 military specification 4th material response or mil-s-5626 military specification 5th material response or ams 6300 assn standard 6th material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 cl 3 federal specification all treatment responses

Thread Series Designator:

Unjc

Departure From Cited Designator:

As modified by special features

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.