

View Online at <https://aerobasegroup.com/nsn/5305-00-887-4670>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.484 inches and 0.516 inches

Fastener Length:

Between 0.484 inches and 0.516 inches

Head Style:

Flat chamfer

Head Diameter:

Between 0.218 inches and 0.226 inches

Head Height:

Between 0.134 inches and 0.138 inches

Hole Diameter:

0.029 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.138 inches

Width Across Flats:

Between 0.109 inches and 0.111 inches

Hole Quantity:

6

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

32

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Hole Configuration Style:

Round longitudinal hole

Surface Finish:

32.0 microinches threads

Material:

Steel

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 1, cl 2 federal specification single treatment response

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0