

View Online at <https://aerobasegroup.com/nsn/5305-00-902-6628>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.778 inches

**Fastener Length:**

0.906 inches

**Head Style:**

Headless (setscrew)

**Point Length:**

0.188 inches

**Point Style:**

Flat

**Internal Drive Style:**

Slot

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

20

**Point Chamfer Angle:**

Between 14.5 degrees and 15.5 degrees

**Product Name:**

Navy special project

**Special Features:**

Body drilled 0.069 in. Min 0.073 in. Maximum perpendicular to longitudinal axis 0.750 in. From point

**Material:**

Steel comp 416

**Material Specification:**

Astm a582 assn standard single material response

**Surface Treatment:**

Passivate

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0