

View Online at <https://aerobasegroup.com/nsn/5305-00-903-3663>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.482 inches

Fastener Length:

Between 0.609 inches and 0.641 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.359 inches and 0.411 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.190 inches

Width Across Flats:

Between 0.125 inches and 0.127 inches

Thready Qty Per Inch (tpi):

32

Hardness Rating:

36.0 rockwell c and 43.0 rockwell c

Countersink Angle:

Between 80.0 degrees and 84.0 degrees

Material:

Steel comp 1010 or steel comp 1011 or steel comp 1013 or steel comp 1015 or steel comp 1016 or steel comp 1017 or steel comp 1018 or steel comp 1019 or steel comp 1020 or steel comp 1022 or steel comp 1212 or steel comp 1213 or steel comp 1137

Material Specification:

66 federal standard all material responses

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2; class 3 federal specification all treatment responses

Thread Series Designator:

Unf

Specification Or Standard:

Iv type

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0