NSN 5305-00-904-4809

Shoulder Screw - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5305-00-904-4809

Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 0.720 inches and 0.750 inches
Fastener Length:
Between 1.475 inches and 1.495 inches
Head Style:
Flat chamfer
Head Diameter:
Between 0.853 inches and 0.875 inches
Head Height:
Between 0.365 inches and 0.375 inches
Shoulder Diameter:
0.621 inches first shoulder and 0.623 inches first shoulder
Shoulder Length:
0.745 inches first shoulder and 0.755 inches first shoulder
Single Shear Strength:
10400 pounds per square inch
Internal Drive Style:
Hexagon
Thread Diameter:
0.500 inches
Width Across Flats:
0.312 inches
Thready Qty Per Inch (tpi):
13
Min. Tensile Strength (psi):
140000 pounds per square inch
Hardness Rating:
32.0 rockwell c and 43.0 rockwell c
Shoulder Shape:
Round first shoulder
Material:
Steel comp 4037 or steel comp 4137 or steel comp 4140 or steel comp 8630 or steel comp 8740
Material Specification:
Sae assn standard all material responses
Surface Treatment:
Cadmium and chromate
Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification all treatment responses

NSN 5305-00-904-4809 Shoulder Screw - Page 2 of 2



Thread Series Designator:
Unc
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:

A003b0