

View Online at <https://aerobasegroup.com/nsn/5305-00-927-6417>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.316 inches

**Fastener Length:**

Between 0.576 inches and 0.706 inches

**Head Style:**

Flat chamfer

**Head Diameter:**

Between 0.357 inches and 0.375 inches

**Head Height:**

Between 0.133 inches and 0.150 inches

**Hole Diameter:**

0.064 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.250 inches

**Grip Length:**

0.375 inches

**Hole Quantity:**

2

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

140000 pounds per square inch

**Hardness Rating:**

248.0 brinell standard and 321.0 brinell standard

**Hole Configuration Style:**

Round

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5732 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

A0110-006 fscm 43999 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1124 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0