

View Online at <https://aerobasegroup.com/nsn/5305-00-939-0889>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.316 inches

Fastener Length:

Between 0.426 inches and 0.456 inches

Head Style:

Pan

Head Diameter:

Between 0.424 inches and 0.492 inches

Head Height:

Between 0.162 inches and 0.175 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

0.125 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

140000 pounds per square inch

Hardness Rating:

248.0 brinell standard and 321.0 brinell standard

Surface Finish:

32.0 microinches threads

Material:

Iron alloy 660

Material Specification:

Ams 5732 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1134 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0