

View Online at <https://aerobasegroup.com/nsn/5305-00-943-5336>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.431 inches and 0.481 inches

Fastener Length:

Between 1.129 inches and 1.159 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.449 inches and 0.507 inches

Locking Feature:

Patch grip or pellet grip or strip grip

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 0.673 inches and 0.703 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Material:

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

Surface Treatment:

Cadmium

Thread Series Designator:

Unf

Specification Data:

80205-nas2804 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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