

View Online at <https://aerobasegroup.com/nsn/5305-00-991-3187>

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 0.765 inches and 0.797 inches

Fastener Length:

Between 0.968 inches and 1.015 inches

Head Style:

Knurled no. 1

Head Diameter:

Between 0.985 inches and 1.016 inches

Head Height:

Between 0.235 inches and 0.266 inches

Shoulder Diameter:

0.515 inches first shoulder and 0.531 inches first shoulder

Shoulder Length:

0.187 inches first shoulder and 0.234 inches first shoulder

Point Style:

Pointless

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Shoulder Shape:

Round first shoulder

Material:

Steel comp 303 or steel comp 304

Surface Treatment:

Oxide

Surface Treatment Specification:

Mil-c-13924, cl 4 military specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-c-13924 spec.