

View Online at <https://aerobasegroup.com/nsn/5305-00-991-3187>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.765 inches and 0.797 inches

**Fastener Length:**

Between 0.968 inches and 1.015 inches

**Head Style:**

Knurled no. 1

**Head Diameter:**

Between 0.985 inches and 1.016 inches

**Head Height:**

Between 0.235 inches and 0.266 inches

**Shoulder Diameter:**

0.515 inches first shoulder and 0.531 inches first shoulder

**Shoulder Length:**

0.187 inches first shoulder and 0.234 inches first shoulder

**Point Style:**

Pointless

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Shoulder Shape:**

Round first shoulder

**Material:**

Steel comp 303 or steel comp 304

**Surface Treatment:**

Oxide

**Surface Treatment Specification:**

Mil-c-13924, cl 4 military specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-c-13924 spec.