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3a

**Thread Direction:** 

**Right-hand** 

# Thread Length:

1.125 inches

### Fastener Length:

1.125 inches

#### Head Style:

Flat countersunk

#### Head Diameter:

0.322 inches

#### Locking Feature:

Strip threads

# Internal Drive Style:

# Cross recess type 1

#### Thread Diameter:

0.190 inches

#### Thready Qty Per Inch (tpi):

32

#### Min. Tensile Strength (psi):

160000 pounds per square inch

# Countersink Angle:

100.0 degrees

#### Surface Finish:

32.0 microinches threads

#### Material:

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

#### **Material Specification:**

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military

specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material response

#### Surface Treatment:

Cadmium and chromate

#### Surface Treatment Specification:

Qq-p-416, type 2, clb federal specification all treatment responses

#### **Thread Series Designator:**

Unjf

# Specification Data:

80205-nas1189 professional/industrial association standard

# Shelf Life:

N/a

# Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.