

View Online at <https://aerobasegroup.com/nsn/5305-01-007-1484>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.291 inches and 0.341 inches

**Fastener Length:**

Between 1.989 inches and 2.019 inches

**Head Style:**

Pan

**Head Diameter:**

Between 0.473 inches and 0.492 inches

**Head Height:**

Between 0.162 inches and 0.175 inches

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Screw Material:**

Steel comp 4340 or steel comp 4140 or steel comp 8740

**Screw Surface Treatment:**

Cadmium and chromate

**Screw Surface Treatment Specification:**

Qq-p-416, type 2 cl 2 federal specification all treatment responses

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas623 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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