

View Online at <https://aerobasegroup.com/nsn/5305-01-008-1106>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.262 inches and 0.313 inches

Fastener Length:

Between 0.810 inches and 0.830 inches

Head Style:

Flat chamfer

Head Diameter:

Between 0.360 inches and 0.374 inches

Head Height:

Between 0.095 inches and 0.110 inches

Locking Feature:

Detent ball grip

Grip Diameter:

Between 0.1885 inches and 0.1894 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.190 inches

Grip Length:

Between 0.438 inches and 0.454 inches

Thready Qty Per Inch (tpi):

32

Hardness Rating:

39.0 rockwell c and 45.0 rockwell c

Surface Finish:

63.0 microinches grip

Special Features:

Retaining element in shank

Material:

Steel comp e4340 or steel comp 4340 or steel comp 8740

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416 type 1 class 3 federal specification single treatment response or qq-p-416 type 2 class 3 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0