

View Online at <https://aerobasegroup.com/nsn/5305-01-010-3880>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.780 inches

**Fastener Length:**

1.000 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.328 inches and 0.385 inches

**Grip Diameter:**

Between 0.1881 inches and 0.1887 inches

**Shank Unthreaded Hole Diameter:**

0.070 inches first hole and 0.080 inches first hole

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.190 inches

**Grip Length:**

0.220 inches

**Thready Qty Per Inch (tpi):**

32

**Hardness Rating:**

35.0 rockwell c and 39.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

0.900 inches first hole

**Material:**

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

**Material Specification:**

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5626 spec.