

View Online at <https://aerobasegroup.com/nsn/5305-01-013-9583>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.405 inches and 0.465 inches

Fastener Length:

Between 0.430 inches and 0.465 inches

Head Style:

Headless (setscrew)

Point Length:

Between 0.025 inches and 0.045 inches

Point Diameter:

Between 0.087 inches and 0.092 inches

Point Style:

Ball

Internal Drive Style:

Hexagon

Thread Diameter:

0.138 inches

Width Across Flats:

Between 0.062 inches and 0.063 inches

Thready Qty Per Inch (tpi):

32

Hardness Rating:

45.0 rockwell c and 53.0 rockwell c

Material:

Steel comp 4037 or steel comp 4137 or steel comp 8630 or steel comp 8740

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams 2400 assn standard single treatment response

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0