

View Online at <https://aerobasegroup.com/nsn/5305-01-014-1195>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.342 inches and 0.392 inches

**Fastener Length:**

Between 0.737 inches and 0.777 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.109 inches and 0.141 inches

**Width Between Flats:**

Between 0.365 inches and 0.377 inches

**Shoulder Diameter:**

0.186 inches first shoulder and 0.189 inches first shoulder

**Shoulder Length:**

0.385 inches first shoulder and 0.395 inches first shoulder

**Internal Drive Style:**

W/o internal drive

**Thread Diameter:**

0.138 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

125000 pounds per square inch

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**Shoulder Shape:**

Round first shoulder

**Material:**

Steel comp 4140 or steel comp 8740 or steel comp 8630 or steel comp 8735 or steel comp 4130

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response

**Thread Series Designator:**

Unjc

**Specification Data:**

80205-nas1297 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A003b0