

View Online at <https://aerobasegroup.com/nsn/5305-01-014-1197>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.290 inches and 0.357 inches

**Fastener Length:**

Between 1.238 inches and 1.285 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.389 inches and 0.394 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Shank Unthreaded Hole Diameter:**

0.076 inches first hole and 0.086 inches first hole

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.928 inches and 0.948 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

100.0 degrees

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.128 inches first hole and 1.148 inches first hole

**Surface Finish:**

63.0 microinches threads

**Material:**

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 1, cl 3 federal specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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