

View Online at <https://aerobasegroup.com/nsn/5305-01-015-8777>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.444 inches and 0.494 inches

Fastener Length:

Between 0.939 inches and 0.969 inches

Head Style:

Fillister countersunk

Head Diameter:

Between 0.3898 inches and 0.3948 inches

Head Height:

0.015 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

High-torque

Thread Diameter:

0.250 inches

Grip Length:

Between 0.475 inches and 0.495 inches

Thread Qty Per Inch (tpi):

28

Countersink Angle:

100.0 degrees

Surface Finish:

32.0 microinches threads

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0