

View Online at <https://aerobasegroup.com/nsn/5305-01-018-6484>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.745 inches and 0.875 inches

**Fastener Length:**

Between 0.845 inches and 0.875 inches

**Head Style:**

Flat chamfer

**Head Diameter:**

Between 0.365 inches and 0.375 inches

**Head Height:**

Between 0.244 inches and 0.250 inches

**Locking Feature:**

Patch threads or pellet threads or strip threads

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.250 inches

**Width Across Flats:**

Between 0.187 inches and 0.190 inches

**Thread Qty Per Inch (tpi):**

20

**Min. Tensile Strength (psi):**

170000 pounds per square inch

**Hardness Rating:**

38.0 rockwell c and 45.0 rockwell c

**Minimum Yield Strength:**

150000 pounds per square inch

**Material:**

Steel fastener

**Surface Treatment:**

Cadmium fastener and chromate fastener

**Surface Treatment Specification:**

Qq-p-416, type 2 class 2 federal specification single treatment response fastener

**Thread Series Designator:**

Unrc

**Specification Data:**

80205-nas1352 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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