

View Online at <https://aerobasegroup.com/nsn/5305-01-023-2441>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.401 inches and 0.451 inches

**Fastener Length:**

Between 1.473 inches and 1.503 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.464 inches and 0.506 inches

**Grip Diameter:**

Between 0.2490 inches and 0.2495 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 1.052 inches and 1.072 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

100.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Titanium alloy uns r54520

**Material Specification:**

Nas621, comp 6al-4v assn standard single material response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas664 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0