

View Online at <https://aerobasegroup.com/nsn/5305-01-025-7762>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.251 inches and 0.301 inches

Fastener Length:

Between 1.199 inches and 1.229 inches

Head Style:

Flat chamfer

Head Diameter:

Between 0.221 inches and 0.226 inches

Head Height:

Between 0.074 inches and 0.086 inches

Hole Diameter:

0.038 inches

Grip Diameter:

Between 0.1365 inches and 0.1375 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.138 inches

Grip Length:

Between 0.928 inches and 0.948 inches

Hole Quantity:

2

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Hole Configuration Style:

Round

Surface Finish:

32.0 microinches threads

Product Name:

Navy special project

Material:

Steel comp e4340 or steel comp 4340 or steel comp 4140 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 class 2 federal specification single treatment response

Thread Series Designator:

Unjc

Specification Data:

80205-nas1121 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0