

View Online at <https://aerobasegroup.com/nsn/5305-01-025-7762>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.251 inches and 0.301 inches

**Fastener Length:**

Between 1.199 inches and 1.229 inches

**Head Style:**

Flat chamfer

**Head Diameter:**

Between 0.221 inches and 0.226 inches

**Head Height:**

Between 0.074 inches and 0.086 inches

**Hole Diameter:**

0.038 inches

**Grip Diameter:**

Between 0.1365 inches and 0.1375 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.138 inches

**Grip Length:**

Between 0.928 inches and 0.948 inches

**Hole Quantity:**

2

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Hole Configuration Style:**

Round

**Surface Finish:**

32.0 microinches threads

**Product Name:**

Navy special project

**Material:**

Steel comp e4340 or steel comp 4340 or steel comp 4140 or steel comp 8740

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2 class 2 federal specification single treatment response

**Thread Series Designator:**

Unjc

**Specification Data:**

80205-nas1121 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0