

View Online at <https://aerobasegroup.com/nsn/5305-01-027-9506>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

1.000 inches

**Fastener Length:**

Between 1.210 inches and 1.250 inches

**Head Style:**

Flat chamfer

**Head Diameter:**

Between 0.365 inches and 0.375 inches

**Head Height:**

Between 0.244 inches and 0.250 inches

**Hole Diameter:**

0.047 inches

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.250 inches

**Width Across Flats:**

Between 0.188 inches and 0.190 inches

**Hole Quantity:**

6

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

80000 pounds per square inch

**Hardness Rating:**

80.0 rockwell b

**Minimum Yield Strength:**

30000 pounds per square inch

**Hole Configuration Style:**

Round internal hexagon

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5732 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0