

View Online at <https://aerobasegroup.com/nsn/5305-01-034-6626>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.428 inches and 0.478 inches

Fastener Length:

Between 1.376 inches and 1.406 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.612 inches and 0.672 inches

Grip Diameter:

Between 0.4365 inches and 0.4370 inches

Shank Unthreaded Hole Diameter:

0.106 inches first hole and 0.111 inches first hole

Internal Drive Style:

High-torque

Thread Diameter:

0.438 inches

Grip Length:

Between 0.928 inches and 0.948 inches

Thready Qty Per Inch (tpi):

20

Countersink Angle:

100.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.120 inches first hole and 0.130 inches first hole

Material:

Steel

Material Specification:

23-112, mcdonnell douglas corporation mfr ref single material response

Surface Treatment:

Passivate

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0