

View Online at <https://aerobasegroup.com/nsn/5305-01-039-7553>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.490 inches and 0.510 inches

Fastener Length:

Between 0.490 inches and 0.510 inches

Head Style:

Headless (setscrew)

Locking Feature:

Strip threads or patch threads

Point Style:

Flat

Internal Drive Style:

Hexagon

Thread Diameter:

0.138 inches

Width Across Flats:

0.062 inches

Thready Qty Per Inch (tpi):

32

Hardness Rating:

45.0 rockwell c and 53.0 rockwell c

Material:

Steel comp 4037 or steel comp 4137 or steel comp 4140 or steel comp 8630 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Thread Series Designator:

Unc

Specification Or Standard:

1 type and 1 style

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-f-18240 spec.